Shepard's Pie

Meat/Meat Alternate			Main Dish	D-43 Modified			
	50 Servings		Servings				
Ingredients	Weight	Measure	Weight	Measure	Directions		
Raw ground beef (no more than 10% fat)	8 lb 5 oz				1. Brown ground beef. Drain. Continue immediately after performing food safe		
*Fresh onions, diced, ¼-inch OR Dehydrated onions	8 oz OR 1 ½ oz	1 ⅓ cup OR ⅔ cup			Internal temperature taken at the center of the thickest p of the food must reach 155° F for 17 seconds. Thoroughly wash, rinse, and sanitize surfaces and equipment immediately after handling potentially hazard	conds. urfaces and	
Frozen sliced carrots	2 lb 6 oz	2 qt ½ cup			foods, and before proceeding to the next recipe step.		
Frozen peas	2 lb 6 oz	1 qt 3 ½ cup			 Add onions to ground beef and saute until translucent. 		
Beef stock, non-MSG, low sodium		2 qt			3. Mix frozen carrots and peas into ground beef mixture. Set aside.		
Cornstarch	4 oz	¾ cup 2 Tbsp			4. For gravy: Heat beef stock in steam-jacketed kettle to a boil. Combine cornstarch and cold water, mixing thoroughly to make a lump free slurry. Add cornstarch mixture to beef stock, stirring constantly.		
Water, cold		1 cup					
Dried thyme		1 Tbsp			Note: Do not add dry cornstarch direct as it will cause lumping in the gravy. Co mixed with cold water before adding to	ornstarch must be	
Ground black or white pepper		2 tsp			5. Bring gravy to a boil. Remove from h		
Onion powder		1 tsp			 6. Add thyme, pepper, onion powder ar 7. Add gravy to ground beef mixture. 	nd salt to gravy.	
Salt		2 tsp			Continued		

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Meat/Meat Alternate Main Dish D-43 Modified Mashed potatoes, from 25 servings 8. Pour 3qt 3 cups (8 lb 5 oz) of ground beef mixture into recipe each steam table pan. For 50 servings, use 2 pans. OR OR 9. If using potato flakes, place boiling water and milk in a Water, boiling 3 cups large mixer bowl. Add potato flakes. Mix with a paddle attachment for 1 minute, until well blended. and 1% Low Fat Milk, hot 3 cups 10. Spread 4 lb 2 oz of mashed potatoes over the ground and beef mixture in each steamable pan. Sprinkle with paprika. Potato flakes 1 lb 3 qt Paprika 1 tsp 11. Bake at 375° for 45 minutes. Internal temperature taken at the center of the thickest part of the food must reach 165° F for 15 seconds. Hot foods must be held under temperature control at $135^{\circ}F$ or higher. Food temperatures must be checked every four hours, and discarded if found to be less than $135^{\circ}F$

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Notes: Marketing Guide for Selected Items Nutrient information in progress. Food as Purchased for 50 Servings 100 Servings Mature onions 10 oz 1 lb 3 oz 10 oz 1 lb 3 oz

Serving: 1 piece provides 2 oz equivalent meat/meat alternate and 1/2 cup vegetable	Yield:	Volume:
1-2 years: 1/2 piece (0.5 serving)	50 Servings: 25 lbs	50 Servings: 2 steamtable pans
3-5 years: 34 piece (.75 serving)		
6-18 years: 1 piece (1 serving)	100 Servings: 50 lbs	100 Servings: 4 steamtable pans

Nutrients Per Serving			
Calories	Saturated Fat	Iron	
Protein	Cholesterol	Calcium	
Carbohydrate	Vitamin A	Sodium	
Total Fat	Vitamin C	Dietary Fiber	